Work Orde Monday, April 1				1									Page 1
Item ID: Revision ID:	D3536-11		2	A	Accept					Setup	Start		
Item Name:	Gasket			1 IFOIR!    OIR    101   100							Stop		
Start Date: Required Date: Reference:	4/19/2010 4/23/2010	Start Qty: 12.00 Req'd Qty: 12.00	7			Cust Item I Customer:	D:						
Approvals:		n: MF	Date:	10-4-19	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center II	D	Operation Description			Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr		ision Nbr											
D3536	Rev	<u>A</u>	<del>-</del>		0.00								
Waterjet FLOW CNC Waterj	et	FLOW WATER JET  Memo  1-Cut as peburr if	per Dwg D3536 necessary	o □Dwg Rev:	0.00	▲ □2-				<u>(0-</u> L	(- )8	(1)	Đ
QC Quality Control		QC2- Inspect parts of	f machine FAI/	FAIB	0.00				<u></u> 考	, ( <u>0</u> ~	<u>u-</u> 51	3	
120		QC8- Inspect parts - s	econd check		0.00	ac/4			(H)	)			

Quality Control

W/O:			WORK ORDER CHANGES							
DATE	STEP	PR	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:		PAR #:	Fault Cate	egory:	NCR:	Yes	No DQA	<b>\</b> :	_ Date: _	
			tion: Disposition: QA: N/C Closed: Date:							
NCR:			MANCE	NCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descri				Verification Section C		Approval	Approval
		Section A	Chief Eng	Chief Eng	· ·	Date	Section	on C	Chief Eng	QC Inspector
										-
									_	
				1						

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Page 2

. Item ID:

D3536-11

Accept

Setup Start

Stop



**Revision ID:** 

**Start Date:** 

Item Name: Gasket

**Required Date:** 4/23/2010

4/19/2010

**Start Qty: 12.00** 

Req'd Qty: 12.00



**Cust Item ID:** 

**Customer:** 

Draw

Number

Reference:

Approvals:

Process Plan: \_\_\_\_\_ Date: \_\_\_\_

Tooling: **SPC (Y/N):** 

Set Up/

Date:

Date:

Draw

Rev.

Plan

Code

Run

Start Stop

Reject

Number



Insp.

Stamp

Sequence ID/

Work Center ID

130

140

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo

Memo

QC: \_\_\_\_\_ Date:

0.00

**Run Hours** 

0.00

11.

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Accept

Qty

Qty

Reject

W/O: WORK ORDER CHAN													
DATE	STEP	PROC	EDURE CH	IANGE .	Ву	D	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
				!									
				T.									
				i									
									·				
Part No		PAR #:	_ Fault Ca	tegory:	NCR: Ye	s No	DQA	۱:	Date:				
Resolution:													
NCR:		W	WORK ORDER NON-CONFORMANCE (NCR)										
DATE	STEP	Description of NC	Corrective Action Section E			VAR		erification Approval		Approval			
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	n Sig Da	n&	Section		Chief Eng	QC Inspector			
										-			
						:							
	† ··												
				•									
		,											
• •													
	1					- 1				ŀ			

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

### **Picklist Print**

Monday, April 19, 2010 3:20:42 PM

D3536-11

Work Order ID: 57867

Parent Item:

Gasket

Parent Item Name:

IPP Rev:A

New Issue 07-02-14 JLM



Last

Start Date: 4/19/2010

**Start Qty: 12.00** 

**Required Date: 4/23/2010** 

Required Qty: 12.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch

**Primary** Bin Item Location

Location

Route Seq ID Unit of Measure Hand

Qty on

Remaining Qty Qty To Pick Issued

Date Issued

Status

Page 1

MNEO60S.063

Comments:

Purchased

No

100

sf

272.5000 8.4985

1810-4-28

**NEOPRENE SHEET 0.063** 

Warehouse Loc Oty Loc Code Location Main Warehouse MAT052 272.5

114176 272.5

114176

W/O:			W	ORK ORDER CHANG	ES					·			
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		•		1									
			<del> </del>										
				I									
Part No		PAR #:	Fault Cat	egory:	_ NCF	R: Yes I	No DQ	<b>A</b> :	Date:				
					QA: N/C Closed: Date:								
NCR:			WORK ORDER NON-CONFORMANCE (NCR)										
DATE	CTED	Description of NC	Corrective Action Section	V			Verification A		Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Approval Chief Eng	QC Inspector			
				•						-			
								ļ					
								i					
1	1	1	1				,			I <sup>*</sup>			

DART AEROSPACE LTD	Work Order:	57867
Description: Gasket	Part Number:	D3536-11
Inspection Dwg: D3536 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
26.65	+/-0.030	26.65	Þ			
23.15	+/-0.030	23,15	0			
21.15	+/-0.030	21.15	5			
17.65	+/-0.030	7.65	8			
13.40	+/-0.030	13:46	K			
9.15	+/-0.030	9.15	X			
5.65	+/-0.030	5.65	4			•
3.90	+/-0.030	3.90	ष्ठ			
8.00	+/-0.030	8.00	>			
14.00	+/-0.030	14,00	8			
1.89	+/-0.030	1.899	<u></u>			•
0.30	+/-0.030	(309	20			
0.30	+/-0.030	305	1			
Ø0.19	+0.005/-0.001	690)	7			· · ·

				Prototype Approval	
Date: 10~	4-28	Date:	1204/28	Date	N/A

Rev	Date	Change		Revised by Approved
Α	09.05.07	New Issue	<u> </u>	KJ/EC PSY N
			= = = = = = = = = = = = = = = = = = = =	

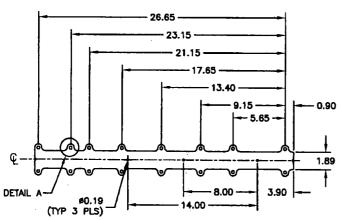
Dart Aerospace	Ltd
----------------	-----

	•										
W/O:			WO	RK ORDER CHANGI	ES						
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
				e e							
				:							
				1							
Part No	·	PAR #:	Fault Categ	jory:	NCR: Yes	No DQA	٨:	_ Date:			
						A: N/C Closed: Date:					
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	)					
DATE	STEP	Description of NC		veri			erification Approval				
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	Approval QC Inspector		
				i e					-		
				1							
				T.				i	,		
						<u> </u> 					
				į.							
									-		

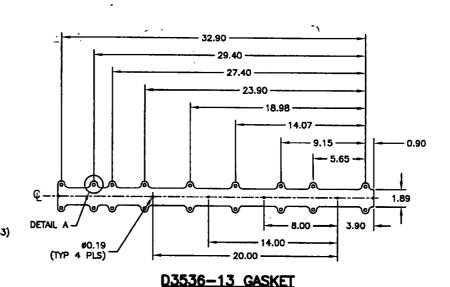
CB	CB	DAKI AEKOSPACE USA, INC. PORT HADLOCK, WA
СНЕСКЕВ	APPROVED /	DRAWING NO. REV. A
 ¥	#	D3536 SHEET 1 OF
 DATE		TIME
 06.10.25		GASKET 1:10
Α	06.10.25	NEW ISSUE



# 57867



D3536-11 GASKET



- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE 3) PART IS SYMM
- 3) PART IS SYMMETRICAL ABOUT & 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

W/O:			WC	ORK ORDER CHANG	ES							
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
				1								
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes N	lo DQA:	Date: _					
	Res	solution:	Disposition	n:	QA: N/C Closed: Date:							
NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
DATE	0750	Description of NC		Corrective Action Section	ion B	Verification	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
								-				
				1								
		,		•								
							-					
				•								

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

			1
	GASKET		06.10.25
	TIME		DATE
SHEET	D3536	#	¥
	DRAWING NO.	APPROVED //	CHECKED
PORT HADLOCK, WA		CB	4)
DART AEROSPACE USA, IN	DART	) BY	) P

RC.

6 OF 6

07.02.12



1.88

#57867

## D3536-41 GASKET

(TYP 2 PLS)

3.90

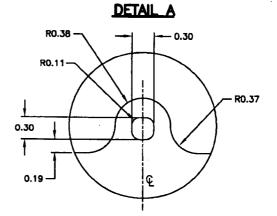
25.08

2.00 -

4.00

DETAIL

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE 3) PART IS SYMM PART IS SYMMETRICAL ABOUT ©
  TOLERANCES ARE PER DART QSI 018 UNLESS
  OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



1	N	
İ	PRV	
	욹	
١	ĕ₹	
Į	<u> </u>	
I		
Ì	일	ह
	多	Ĭ.
I	월등	윷
١	REP	0
		20
	Z O	8
Ì	쿸	र्
ı	Ş,	2
ı	RES	4
I	200	Ŗ
		ĝ
l	SSOT	₹
ı	₽¥.	m
١	<u> </u>	ছ
l	¥ ×	_
l	<b>₽</b> 5	Copyright © 2006 by DART AEROSPACE USA, INC.
I	OSPA BR	
	IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	
	ু ধূ	
I	NO.	
1		

PURPOSE

욹

COPIED

댊

DOCUMENT

W/O:			WO	RK ORDER C	HANGES	-	7.			
DATE	STEP	PR	OCEDURE CHAN	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				1						
		•							••	
Part No	:	PAR #:	Fault Categ	jory:	NC	R: Yes	No DQA	<b>\</b> :	_ Date: _	
Resolution:			Disposition	n:	QA	: N/C Cld	osed:		Date: _	
NCR:				R NON-CONF					• 1	
DATE	STEP	Description of NC Section A	Corrective Action Section B			0:	Verific	ation Approva	Approval	i Approval
			Initial Chief Eng	Action Descr Chief Eng	ription	Sign & Date	Section	on C	Chief Eng	QC Inspector
										-
					1					
				•						
				•						
							-			
										1
				•						
						1				

<sup>\*</sup> H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE